



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3078-041
Job Sheet 178758



Part No: D3078-041

Job Qty: 4 ea

Part Name: Step Assembly, Hi Short LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 15.11.12 NEW ISSUE DD VERF:JLM IPP REV:B 16.03.15 DWG REV.B DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/27/18	6/27/18	0.00	0.00	Start Up Large Fab-4		11.18.04
110	Large Fab	4 pcs	6/27/18	6/27/18	0.00	4.04	Large Fab 8		11.18.06.14
120	QC	4 pcs	6/27/18	6/27/18	0.00	0.00	QC6		11.18.06.18
130	Large Fab	4 pcs	6/27/18	6/27/18	0.00	4.04	Large Fab 2		11.18.06.18
140	QC	4 pcs	6/27/18	6/27/18	0.00	0.00	QC9		11.18.06.18
150	QC	4 pcs	6/27/18	6/27/18	0.00	0.00	QC5		11.18.06.18
160	HandFinish	4 pcs	6/27/18	6/27/18	0.00	0.47	HandFinish1		11.18.06.18
170	QC	4 pcs	6/27/18	6/27/18	0.00	0.00	QC7-2		11.18.06.18
200	Large Fab	4 pcs	6/27/18	6/27/18	0.00	4.04	Large Fab 2		11.18.06.18
210	QC	4 pcs	6/27/18	6/27/18	0.00	0.00	QC10		11.18.06.18
220	QC	4 pcs	6/27/18	6/27/18	0.00	0.00	QC5		11.18.06.18
240	HandFinish	4 pcs	6/27/18	6/27/18	0.00	0.47	HandFinish6		11.18.06.18
250	Powdercoat	4 pcs	6/27/18	6/27/18	0.00	0.91	Powdercoat1		11.18.06.18
260	HandFinish	4 pcs	6/27/18	6/27/18	0.00	0.47	HandFinish3		11.18.06.18
270	QC	4 pcs	6/27/18	6/27/18	0.00	0.00	QC3		11.18.06.18
290	Packaging	4 pcs	6/27/18	6/27/18	0.00	0.00	Packaging3-1		11.18.06.18
300	QC21-SA	4 Ea	6/27/18	6/27/18	0.00	0.00	QC21		11.18.06.18

Part Op 110 - 1-Cut D2622-120 extrusion to 59.75" long as per Dwg D3078

Descriptions: 130 - 1-Bevel end for welding FWD ONLY

200 - 1- Rivet Leg Assembly as per Dwg D3078

250 - START TIME: 2:35 OUT 3:00 FINISH 3:05

Wing walk 5080995

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	2 Ea (.5 ea)	90-Start up Operation	5046116
D3067-1	End Plate	8 Ea (2 ea)	130-Large Fab	5077589
D3219-3	Plate	8 Ea (2 ea)	130-Large Fab	B161808
D3065-041	Step Leg Assembly	4 Ea (1 ea)	200-Large Fab	5083840
D3066-1	Spacer	8 Ea (2 ea)	200-Large Fab	5077435
MS20600-AD4W4	Rivet	64 Ea (16 ea)	200-Large Fab	5079116

Job Allocations

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																														
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Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2622-120C	2	115	0
130-Large Fab	D3067-1	8	256	0
	D3219-3	8	39	0
200-Large Fab	D3065-041	4	7	0
	D3066-1	8	273	0
	MS20600-AD4W4	64	1,611	0
Part Specifications				
Specifications could not be found.				

Plex 6/7/18 10:50 AM dart.lajeunesse.marie

Work Order update only

H:/FORMS/Quality Assurance/approved QA/NCRWO Rev I